



**Work Order ID 51951**

Page 2

Thursday, September 10, 2009 10:21:47 AM

Item ID: D3166-1

Accept



Setup Start



Revision ID: A1

Stop



Item Name: Basket Hoop

Start Date: 9/11/2009 Start Qty: 12.00



Cust Item ID:

Required Date: 9/18/2009 Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Identify as per dwg &amp; Stock Location: WA

0.00

SAD 09-09-16

12

Packaging

Memo

0.00

140



QC21- Final Inspection - Work Order Release

0.00

09/09/18 HJ

QC

Memo

0.00

Quality Control

09-09-17

# Picklist Print

Page 1

Thursday, September 10, 2009 10:21:52 AM

Work Order ID: 51951



Parent Item: D3166-1RevA1



Parent Item Name: Basket Hoop

Start Date: 9/11/2009

Required Date: 9/18/2009

Comments:

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TS0.750W.065		Purchased		No		100	f	1,107.045	63.1579			

304 SQ Tube .75x.75x.065W



Warehouse Loc Qty Loc Code

Location

Main Warehouse

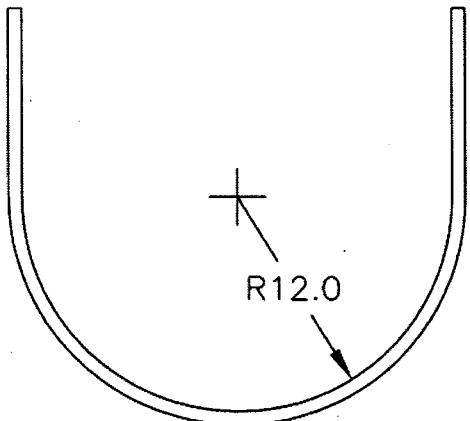
WA	1107.04498
112344	107.04498
112398	1000

SAY 09-09-15

63.1579

**DART**

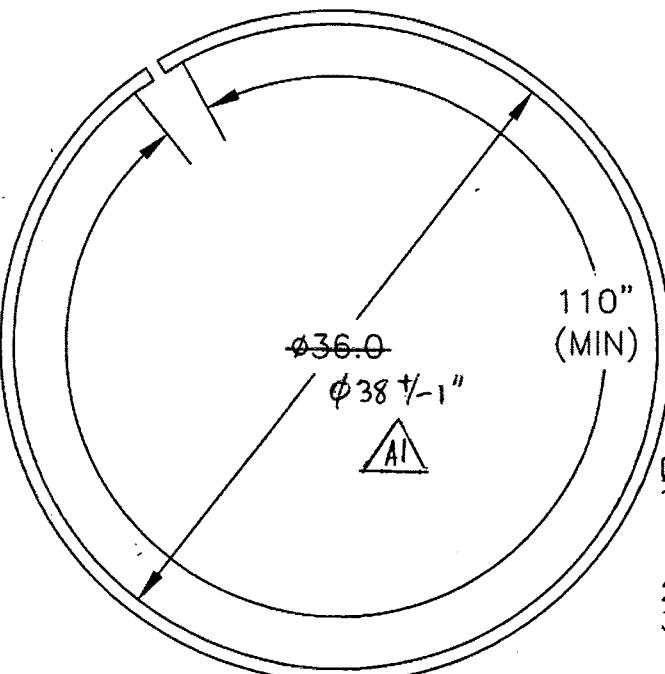
DESIGN #	DRAWN BY GP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3166	REV. A SHEET 1 OF 1
DATE 02.07.10		TITLE BASKET HOOP	SCALE NTS
A 02.07.10		NEW ISSUE	
A1 <del>02.07.08</del> 04.04.08		38+/-1 W.A.S 36.0	

**RELEASED**  
02.09.06

10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 60.00" LONG  
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED

110"  
(MIN)D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 120.00" LONG  
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS  
OTHERWISE NOTED

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 31951

DRAWING NO. D3166	TITLE BASKET HOOP	REVA1	DART AEROSPACE LTD ENGINEERING ORDER	D.E.O. NO. D3166-A-2	SHEET NO. 1 OF 1	SCALE NTS
DRAWN AJS	CHECKED <i>M</i>		MFG. APPR. <i>M</i>	APPROVED <i>M</i>	DE APPR. <i>M</i>	
DATE 08.12.11	DATE 08.12.15	DATE 08.12.15	DATE 08.12.16	DATE 08.12.16	DATE 08.12.16	

1) MODIFY MATERIAL NOTE FOR D3166-1 AS SHOWN:

**IS:**

1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING,  
60.00" LONG  
REF. DART SPEC M304TS0.750W.065

**WAS:**

1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 60.00" LONG  
(REF DART SPEC. M304TS0.750W.063)

2) MODIFY MATERIAL NOTE FOR D3166-3 AS SHOWN:

**IS:**

1) MATERIAL: AISI 304/316 SS, 3/4 X 3/4 X 0.065 WALL SQUARE TUBING,  
120.00" LONG  
REF. DART SPEC M304TS0.750W.065

**WAS:**

1) MATERIAL: AISI 304/316 SS SQUARE TUBING,  
0.75" x 0.75" x 0.063 WALL, 120.00" LONG  
(REF DART SPEC. M304TS0.750W.063)

*51951*

REASON: SEE PAR 08-005